WIM Box Opener

Man - Machine - Comparison		Employee		IM Box pener	
Capacity Boxes opened per hour (max) Boxes opened per day Days in operation / year Capacity: Days in operation x boxes per day	8	125 1.000 200 200.000		500 4.000 250 000.000	
Ratio		1		5,0	
Costs WIM purchasing price Accessories, transport, installation, orientation Total Full amortization: 8 years, 6 % interest Materials (blades) Energy usage Version without maintenance Costs Full service maintenance (incl. Blades) Energy usage Version incl. Maintenance Monthly wages - 168 hrs at \$8.50 Social contributions / personnel costs monthly sum Monthly costs for all employees Annual costs for one employee	monthly yearly yearly yearly yearly yearly yearly yearly monthly yearly \$ 70% \$ 5,0	1.430 1.001 2.431 12.155 29.172		140.000 10.000 150.000 1.970 23.640 3.000 800 27.440 23.640 11.760 800 3.017 36.200	
Annual costs for all employees	5,0	145.860			
Savings/year (incl. Maintenance)		\$109.660,00	= 75%		
Cost per box in cents		14,6	3,6		
Work safety Physical stress Risk of injury Risk of damaging goods Work-related injury insurance		yes yes yes yes		no no no	
Processing of the boxes Management / Accounting / HR		chaotic burden		chaotic	
management / Accounting / TK		Duruen		CIICI	



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